

ACCREDITATION

for certification of persons

Reg. No 3007

Company	Nordisk Svejse Kontrol A/S Hammeren 5, DK-6715 Esbjerg N CVR: 25595831
Scope of accreditation	Certification of the competences of persons within <ul style="list-style-type: none">• Final assemblies, as specified in annex 1• Non-destructive Testing, as specified in annex 2• PED Directive 2014/68/EU on pressure equipment, as specified in annex 3
Validity	05-08-2024 to 26-08-2026
Replaces document of	29-06-2022
Basis for accreditation	DS/EN ISO/IEC 17024:2012 The certification body complies with the requirements in DS/EN ISO/IEC 17024:2012 - Conformity assessment - General requirements for bodies operating certification of persons, together with the relevant provisions as an accredited body for the above mentioned scope of accreditation.

05-08-2024

f. Director

Lead Assessor

Certification of the competences of persons within Final assemblies

Specification of accreditation scope:

Product	Procedure
Certification of competence of persons for welding	DS/EN ISO 9606-1 Qualification testing of welders - fusion welding. Part 1: Steels DS/EN ISO 9606-2 Qualification of welders - Fusion welding. Part 2: Aluminium and aluminium alloys DS/EN ISO 9606-3 Approval testing of welders - Fusion welding. Part 3: Copper and copper alloys DS/EN ISO 9606-4 Approval testing of welders - Fusion welding. Part 4: Nickel and nickel alloys DS/EN ISO 9606-5 Approval testing of welders - Fusion welding. Part 5: Titanium and titanium alloys, zirconium and zirconium alloys DS/EN ISO 14732 Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials
Certification of competence of persons for brazing	DS/EN ISO 13585 Brazing - qualification test of brazers and brazing operators

The scope is flexible regarding the versions of the stated specifications
 The inspection body can on request supply a list of the included versions

Certification of the competences of persons within Non-destructive Testing

Specification of accreditation scope:

Product	Procedure
Certification of personnel for non-destructive Testing of permanent joining	EN ISO 9712 Non-destructive testing - Qualification and certification of NDT personnel Covering the NDT methods: Eddy current testing, Magnetic testing, Penetrant testing, Radiography, Ultrasonic testing and Visual inspection

The scope is flexible regarding the versions of the stated specifications
The inspection body can on request supply a list of the included versions

Certification of the competences of persons within PED Directive 2014/68/EU on pressure equipment

Specification of accreditation scope:

Product	Procedure
<p>Pressure equipment - All</p>	<p>PED Annex I, 3.1.2 / Approval of personnel for conducting final assemblies, according to the standards:</p> <p>DS/EN ISO 9606-1 Qualification testing of welders - Fusion welding. Part 1: Steels</p> <p>DS/EN ISO 9606-2 Qualification test of welders - Fusion welding. Part 2: Aluminium and aluminium alloys</p> <p>DS/EN ISO 9606-3 Approval testing of welders - Fusion welding. Part 3: Copper and copper alloys</p> <p>DS/EN ISO 9606-4 Approval testing of welders - Fusion welding. Part 4: Nickel and nickel alloys</p> <p>DS/EN ISO 9606-5 Approval testing of welders - Fusion welding. Part 5: Titanium and titanium alloys, zirconium and zirconium alloys</p> <p>DS/EN ISO 14732 Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials</p> <p>DS/EN ISO 13585 Brazing - Qualification test of brazers and brazing operators</p> <p>PED Annex I, 3.1.3 / Approval of non-destructive testing personnel, according to the standards and the methods:</p> <p>EN ISO 9712 Non-destructive testing - Qualification and certification of NDT personnel</p> <p>Covering the NDT methods: Eddy current testing, Magnetic testing, Penetrant testing, Radiography, Ultrasonic testing and Visual inspection</p>

The Conformity Assessment Body

- complies with relevant requirements for notified bodies in the Directive 2014/68/EU
- subcontract parts of the conformity assessment tasks related to some conformity assessment procedures
- is a member of the sector specific co-ordination group for Notified Bodies

The scope is flexible regarding the versions of the stated specifications
The inspection body can on request supply a list of the included versions